THE DOZN"SCALE



Based on the 12 Principles of Green Chemistry*, DOZN helps researchers, scientists, and manufacturers increase performance and efficiency while reducing human and environmental impact.

*Paul T. Anastas and John C. Warner, 1991.

Poly-L-lysine hydrobromide (P6516)

	12 Principles of Green Chemistry	Percentage of Improvement	Results
	Atom Economy	N/A	
	Waste Prevention	N/A	
Resource Used	Reduce Derivatives	73%	Reduced derivative steps
esourc	Renewable Feedstocks Use	N/A	
ď	Real-Time Pollution Prevention	N/A	
	Catalyst	N/A	
	Energy Efficiency Design	5%	Reduced chemical processing
	Less Hazardous Chemical Synthesis	N/A	
uction	Safer Chemical Design	34%	Used less hazardous raw materials
Hazards Reduction	Safer Solvents and Auxiliaries	84%	Reduced solvent usage
Hazarc	Design for Degradation	N/A	
<u> </u>	Inherently Safer Chemical for Accident Prevention	15%	Replaced hazardous raw materials

TOTAL PERCENT IMPROVEMENT



AGGREGATE SCORE

0= Most Desirable

