## pesign for sustainability (pfs) scorecard



With our DfS scorecard, we drive sustainability improvement during the product development process through multiple product sustainability criteria divided into seven impact areas.

## Milli-Q® SQ 2Series Water Purification Systems: Milli-Q® SQ 200P Dispensing Module\*

Innovative simple and compact pure to ultrapure water solution with less electricity

Baseline product: Synergy® Water Purification System

	1	170
4	$\boldsymbol{H}$	

Impact	areas	Results
	MATERIALS	34% reduction of total mass of materials thanks to dispensing module compact design and lighter cartridges
**	SUPPLIERS & MANUFACTURING	50% of the suppliers involved for the entire system participate in Together for Sustainability initiative with a valid assessment thanks to continuous efforts to assess and improve sustainability practices within our supply chain
(7)	PACKAGING	Systems and consumables corrugated packaging with 100% recycled content and sustainable forestry certification Protective inserts for the systems made of polyethylene (PE) foam with 50% recycled content
<b>(%)</b>	ENERGY & EMISSIONS	57% reduction of daily electricity consumption thanks to a simplified design, minimized electronics and optimized stand-by mode
	WATER	During manufacturing, innovative quality control process saves ~20 L per system.
**	USABILITY & INNOVATION	Designed for easy installation, use and maintenance by the customer thanks to clear color-coding of the components and associated instructions
	CIRCULAR ECONOMY	Designed to be easily maintained to maximize its lifetime and to be easily disassembled to facilitate end of life management

module and the cartridges

\* The characteristics presented in this DfS scorecard visual are the ones of the entire system including the dispensing

© 2023 Merck KGaA, Darmstadt, Germany and/or its affiliates. All Rights Reserved. The vibrant M, Milli-Q and Synergy are trademarks of Merck KGaA, Darmstadt, Germany or its affiliates. All other trademarks are the property of their respective owners. Detailed information on trademarks is available via publicly accessible resources.