



May 7, 2008

Purchasing Manager

Dear Customer,

We are contacting you, in writing, to notify you of a product change.

Product Description: **Sucrose, EMPROVE[®], NF, Ph Eur, BP, JP**

Item No: **1.07653 (all product sizes)**

Change: In March 2007, we informed you that our contract manufacturer closed their sucrose manufacturing site "A" and production was transferred to their site "B". At that time, Merck KGaA confirmed the manufacturing process was equivalent and the product specification remained unchanged. Recently, we were informed that our contract manufacturer would cease sucrose production at site "B" and move production to site "C" in mid-2008. Merck KGaA has audited site "C" and confirmed that the production processes and quality systems at all 3 sites are identical. We've been advised that starting in August 2008, all new lots will be from site "C". The product specification will remain unchanged.

Packaging and full product testing will continue to be performed by Merck KGaA in Darmstadt Germany.

Please contact our technical service department if you need further assistance to qualify this manufacturing site change. Please contact your EMD sales representative if you need evaluation samples (when available) or require assistance reserving additional sucrose from site "B" to allow qualification time for sucrose from site "C".

Our sincere apologies for any inconvenience this may cause you. We remain committed to providing you with the highest quality products and service.

Thank you for your continued support of EMD Chemicals' products.

Sincerely,

A handwritten signature in black ink, appearing to read "J. Schoellkopf", with a stylized, cursive script.

Joseph Schoellkopf
Quality Assurance Manager

Email: joe.schoellkopf@emdchemicals.com

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