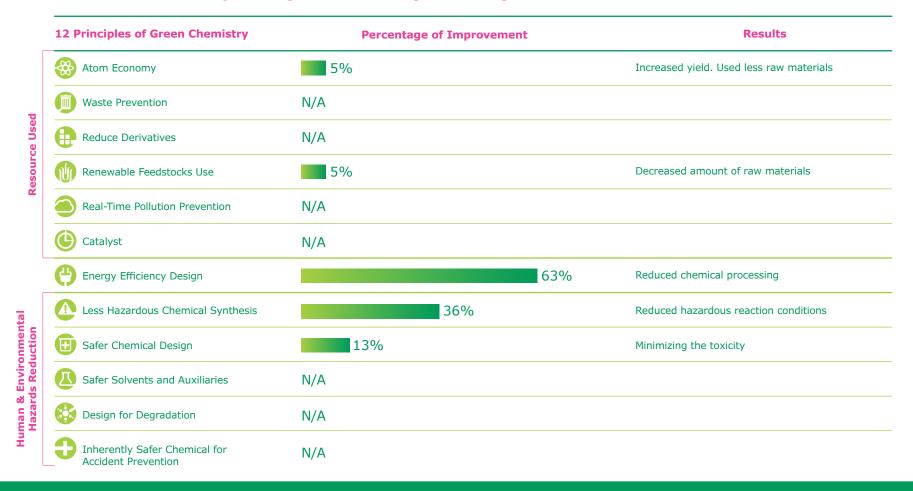
## THE DOZN"SCALE



Based on the 12 Principles of Green Chemistry\*, DOZN helps researchers, scientists, and manufacturers increase performance and efficiency while reducing human and environmental impact.

\*Paul T. Anastas and John C. Warner, 1991.

## 4-Chloro-DL-phenylalanine (C6506)



TOTAL PERCENT IMPROVEMENT



0= Most Desirable

Re-engineered Score

Previous Score &