THE DOZN"SCALE



Based on the 12 Principles of Green Chemistry*, DOZN helps researchers, scientists, and manufacturers increase performance and efficiency while reducing human and environmental impact.

*Paul T. Anastas and John C. Warner, 1991.

Poly(Glu, Tyr) sodium salt (P7244)

12 Principles of Green Chemis	Percentage of Improvement	Results
Atom Economy	N/A	
Waste Prevention	N/A	
Reduce Derivatives	65%	Reduced derivative steps
Renewable Feedstocks Use	N/A	
Real-Time Pollution Prevention	n N/A	
Catalyst	N/A	
Energy Efficiency Design	N/A	
Less Hazardous Chemical Syn	thesis 14%	Used less hazardous raw materials
Safer Chemical Design	28%	Used less hazardous raw materials and increased yield
Safer Solvents and Auxiliaries	75%	Reduced solvent usage
Design for Degradation	N/A	
Inherently Safer Chemical for Accident Prevention	25%	Replaced hazardous raw materials

TOTAL PERCENT IMPROVEMENT



AGGREGATE SCORE

0= Most Desirable

48

11 0 0

Re-engineered Score ←

Previous Score ←