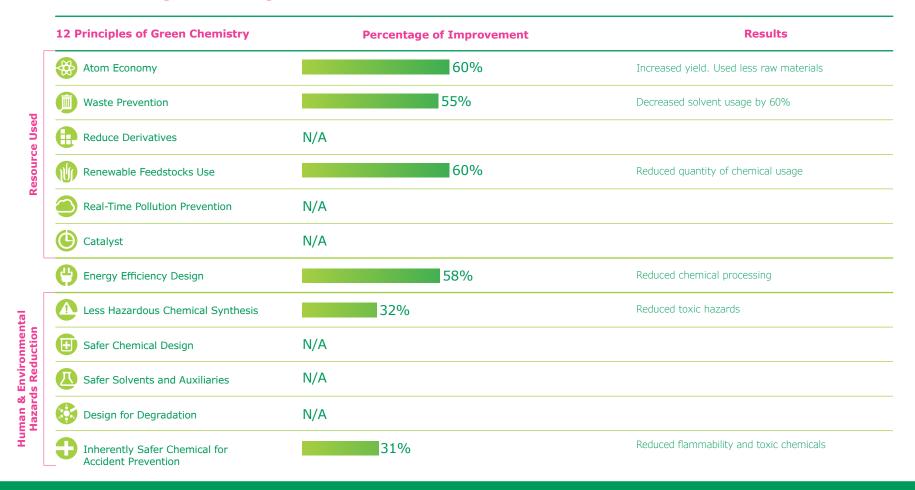
## THE DOZN"SCALE



Based on the 12 Principles of Green Chemistry\*, DOZN helps researchers, scientists, and manufacturers increase performance and efficiency while reducing human and environmental impact.

\*Paul T. Anastas and John C. Warner, 1991.

## RuPhos (663131)



TOTAL PERCENT IMPROVEMENT



AGGREGATE SCORE

0= Most Desirable

50 3

Previous Score ←

Re-engineered Score ←